

NORTHWESTERN UNIVERSITY
PROJECT NAME _____
JOB # _____

FOR: _____
ISSUED: 03/29/2017

SECTION 23 2116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A.

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1.6 QUALITY ASSURANCE

A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.

1. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

B. Comply with FM Global requirements for pressure vessels and piping and for pressure relief devices.

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2. Body: Bronze, ball or plug type with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Plug: Resin.
5. Seat: PTFE.
6. End Connections: Threaded or socket.
7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
8. Handle Style: Lever, with memory stop to retain set position.
9. CWP Rating: Minimum 125 psig (860 kPa).
10. Maximum Operating Temperature: 250 deg F (121 deg C).

D. Cast-Iron or Steel, Calibrated-Orifice, Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Bell & Gossett; a Xylem brand.
2. Body: Cast-iron or steel body, ball, plug, or globe pattern with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Stem Seals: EPDM O-rings.
5. Disc: Glass and carbon-filled PTFE.
6. Seat: PTFE.
7. End Connections: Flanged.
8. Pressure Gage Connections: Integral seals for portable differential pressure meter.
9. Handle Style: Lever, with memory stop to retain set position.
10. CWP Rating: Minimum 125 psig (860 kPa).

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4. Maximum Operating Temperature: 270 deg F.

E. Air Purgers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bell & Gossett; a Xylem brand.
 - b. Taco, Inc.
2. Body: Cast iron with internal baffles that slow the water velocity to separate the air from solution and divert it to the vent for quick removal.
3. Maximum Working Pressure: 150 psig (1035 kPa).
4. Maximum Operating Temperature: 250 deg F (121 deg C).

2.4 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: Stainless-steel, [20] [40] [60]-mesh strainer, or perforated stainless-steel basket.
4. CWP Rating: 125 psig (860 kPa).

B. Basket Strainers:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 (DN 50) and smaller; flanged ends for NPS 2-1/2 (DN 65) and larger.
3. Strainer Screen: [40] [60]-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig (860 kPa).

C. T-Pattern Strainers:

1. Body: Ductile or malleable iron with removable access coupling and end cap for strainer maintenance.
2. End Connections: Flanged ends.
3. Strainer Screen: [40] [60]-mesh startup strainer, and perforated stainless-steel basket with 57 percent free area.
4. CWP Rating: 750 psig (5170 kPa).

D. Stainless-Steel Bellow, Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
2. End Connections: Threaded or flanged to match equipment connected.
3. Performance: Capable of 3/4-

- E. Spherical, Rubber, Flexible Connectors:
 - 1. Body: Fiber-reinforced rubber body.
 - 2. End Connections: Steel flanges drilled to align with Classes 150 and 300 steel flanges.
 - 3. Performance: Capable of misalignment.
 - 4. CWP Rating: 150 psig (1035 kPa).
 - 5. Maximum Operating Temperature: 250 deg F (121 deg C).

- F. Expansion Fittings: Comply with requirements in Section 230516 "Expansion Fittings and Loops for HVAC Piping."Section 15124 "Expansion Fittings and Loops for HVAC Piping."

- G. Flexible Stainless Steel Hose Connectors (Up thru 2")
 - 1. Hose: Corrugated 300 series stainless steel.
 - 2. Braided Jacketing: Woven 300 series stainless-steel.
 - 3. End Connections: Threaded (NPT) stainless steel to match equipment connected.
 - 4. Maximum Working Pressure: Minimum of 250 psig @ 200F.
 - 5. Manufacturer's: Flexicraft, Flexonics, or Metraflex (Superflex).

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. Install ***[throttling-duty] [calibrated-orifice, balancing]*** valves at each branch connection to return main.
- C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.

B.

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